



The OT Governance Gap

Addressing These Hidden Risks
Could Save Your Company

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What **IS** OT/ICS/IIoT or Operational Technology?

My Definition

Anything that looks, sounds, feels, smells, or tastes like IT **AND** interacts with the physical world

Simple Interactions

Measuring temperature, speed, quantities, or device status indicators

Complex Controls

Full industrial control systems: controllers, HMIs, data historians, recipe management



Who is Responsible for OT Cyber?

Trick question: **Everyone** has OT systems, whether you know it or not —
and everyone shares responsibility

Today's Agenda

01

Where Can You Find OT in
Your Organization

02

Why & How OT Cyber Is
Different

03

The OT Governance Gap

04

OT-specific Guidance from
Industry & Government

05

Lessons Learned from
the Field

OT Exists Everywhere

Beyond Industrial Plants

- HVAC systems keeping buildings comfortable
- Elevator and escalator controls
- Smart lighting and energy management
- Physical access control systems
- Warehouse logistics and automation



OT Cyber Wake-up Calls



Recent OT Horror Stories

1

Clorox

August 2023 — Social engineering attack (service desk pw reset), lost production, product scarcity
~\$429 Million in losses

2

Bridgestone Americas

September 1, 2025 — Tire manufacturing disrupted, production halted across multiple facilities

3

Jaguar Land Rover

September 2, 2025 — Invoice payments and logistics down, manufacturing suspended for 5 weeks, £1.5 B gov loan guarantee

In 2024, ransomware attacks on OT/ICS environments increased significantly, with a surge of 87% in industrial sector attacks compared to 2023, making manufacturing the most affected industry.



Why OT Cyber Is Different

IT is Fully Digital

IT Priorities

- Confidentiality first
- Data protection focus
- Rapid patching cycles
- Regular system updates

Report to CIO

8 x 5 work week

Computer Science

- Networks & Cyber Savvy

OT is Physical & Digital

OT Priorities

- Safety & Availability first
- Physical process protection
- Change control windows
- System uptime critical

Report to COO

Rotating Shifts (24 x 7)

Engineering

- Process & Controls Savvy

Industrial Security

OT Cyber Risks Are Physical



Safety Incidents

Equipment malfunctions causing injury or environmental damage



Production Downtime

Manufacturing halts costing millions per hour



Physical Damage

Systems destroyed requiring weeks or months to replace



The OT Governance Gap

IT infrastructure on one side...

OT operations on the other

Traditional IT governance, risk, and compliance models don't always bridge the divide



Why IT GRC Models Don't Always Fit OT

Common OT Governance Failures

No OT-Specific Policies

Organizations apply IT policies without adapting to OT realities

Missing Proper Stakeholder Buy-In

COO, VP Manufacturing, and Engineering never engaged or consulted

Invisible OT Metrics

Board-reported cyber metrics tend to exclude OT data

Misaligned KPIs

MTTR and patching metrics don't reflect OT constraints

No OT Processes and Playbooks

Incident response and recovery processes don't include most OT systems

Excluded from Exercises

Plant managers and facilities teams rarely included in tabletop exercises

Why GRC Is **MORE** Critical for OT



Tall Organizational Silos

CIO/CISO vs. COO vs. CFO vs. Engineering
- requires Board/C-suite supervision



Recovery Time Disparity

Email server: hours or days. Production line or plant:
weeks or months



Economic Impact Scale

IT outage: inconvenience. OT outage: business-
threatening financial loss



OT-Specific Standards & Frameworks



Industry and government have created comprehensive guidance specifically designed for OT environments

Key OT Guidance Explained



NIST CSF 2.0

Updated with dedicated **Governance** function — applies to all sectors, now OT-inclusive



IEC 62443

International OT-specific standard with **risk-based approach** and security levels



NIST SP 800-82

Extends IT control framework (SP 800-53) with **ICS-specific guidance**



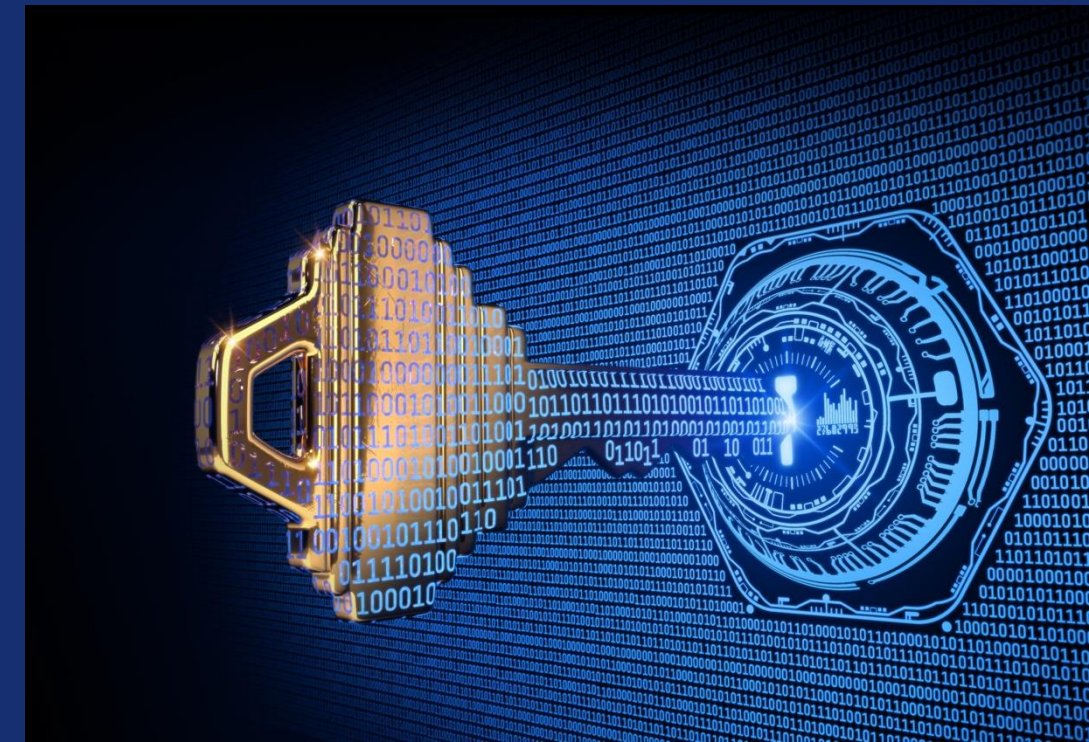
C2M2

DOE critical infrastructure maturity model focused on **capability domains**



CMMC 2.0

DOD requirement for defense contractors — **3-year phase-in** starting Nov 10, 2025



Lessons Learned from the Field

OT Governance Pitfalls

Complete Hands-Off Approach

Zero collaboration between IT and OT teams creates dangerous blind spots

Treating OT Like IT

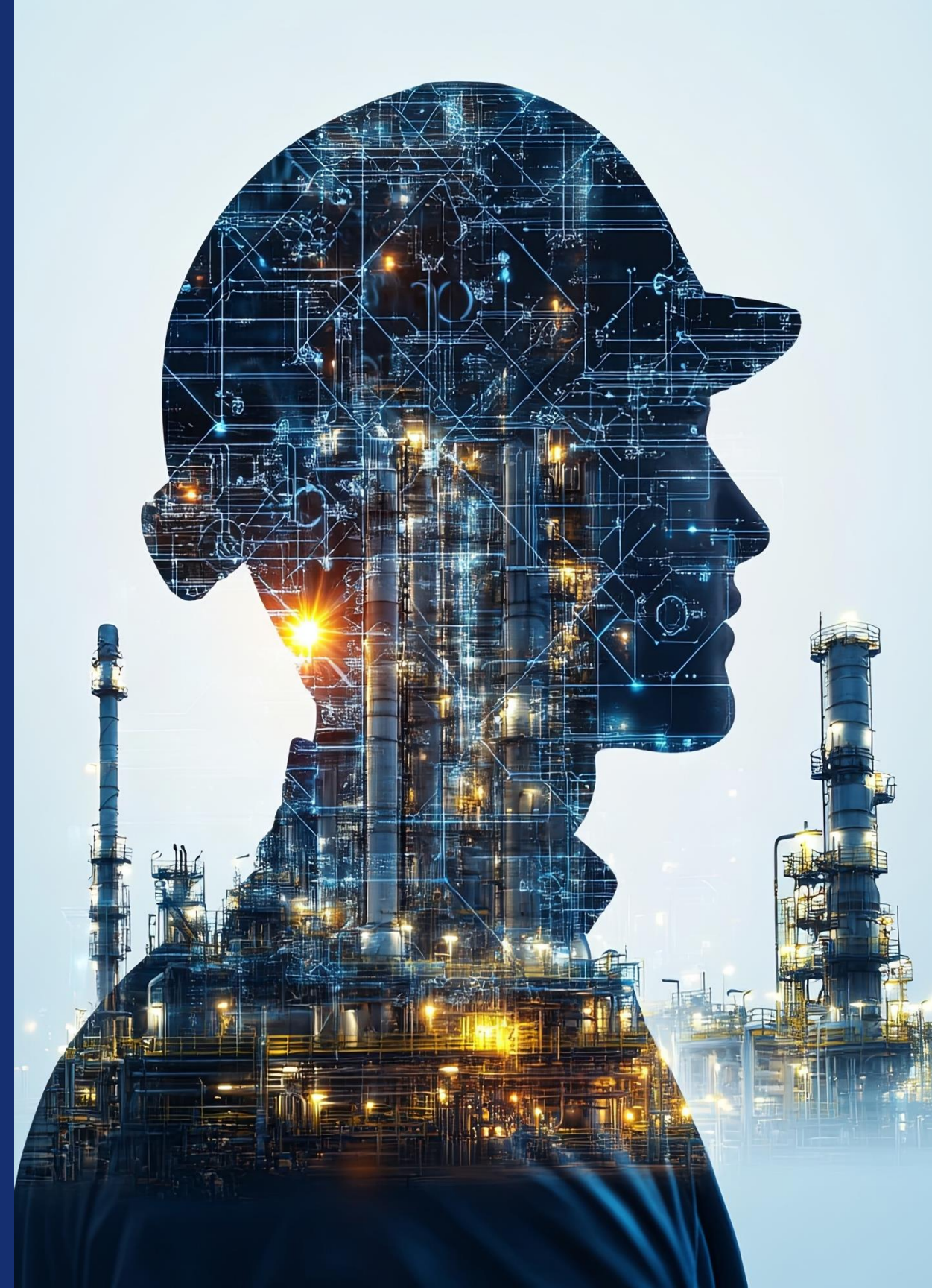
Forcing IT controls onto OT without adaptation causes operational failures

No Incident Response Planning

Lack of OT-specific playbooks and training leaves teams unprepared

Ignoring Third-Party Vendors

HVAC contractors, system integrators, and service providers create entry points



Lessons Learned from the Field

Success Factors for OT Governance



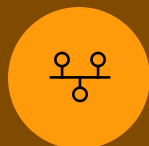
Senior Sponsorship

C-suite sets budget and priorities — Board oversight is essential



OT/IT Collaboration

Leverage IT expertise while respecting OT constraints and requirements



Risk-Based Roadmaps

Phased implementation prioritized by actual risk, not convenience



Change Management

People and process transformation, not just technology deployment



Field Lessons: Chemical Manufacturer

The Context

- \$2.5B annual revenue
- 22 manufacturing sites globally
- 4 global regulatory regions
- Multiple peer cyber incidents

What Worked

- CIO/CISO and corporate engineering engagement
- Created OT-specific policies
- Talented teams already started efforts

What Didn't Work Well

- Budget constraints stalled progress
- "Value engineering" by sales bypassed internal standards
- Uneven deployment created appearance without substance
- Weak monitoring obscured real security posture

Field Lessons: Grid-Scale Battery OEM

The Context

- \$2.7B annual revenue
- Global installations
- Customer certification requirements

What Worked

- CISO and product engineering engagement
- Complete OT policy framework
- Enthusiastic cross-functional participation

What Didn't Work Well

- Product development priorities created delays
- Regional differences difficult to reconcile
- Legacy vs. new products required careful balance



Key Takeaways

- OT is **EVERYWHERE** in **EVERY** Organization
- OT is a **BIGGER RISK** than most realize
- **GOVERNANCE** maturity is the **KEY** to solutions
- A **WEALTH** of OT-specific **GUIDANCE** exists
- Learn from **PEERS**, not **HARD** knocks
- **IT/OT COLLABORATION** is critical
- Look for OT **DEPENDENCIES** on non-OT systems



“The next era of **cybersecurity leadership** isn’t about bigger firewalls—it’s about **BROADER VISION**.

The leaders who understand and **GOVERN** their **OT** will define what **RESILIENCE** means for the next decade.”

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